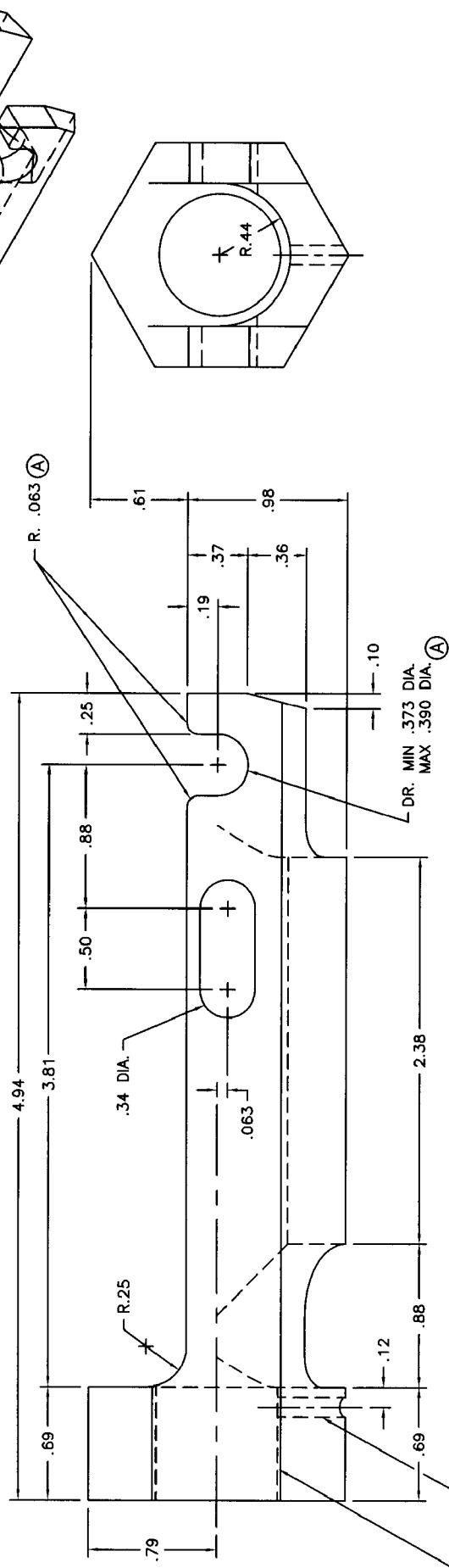
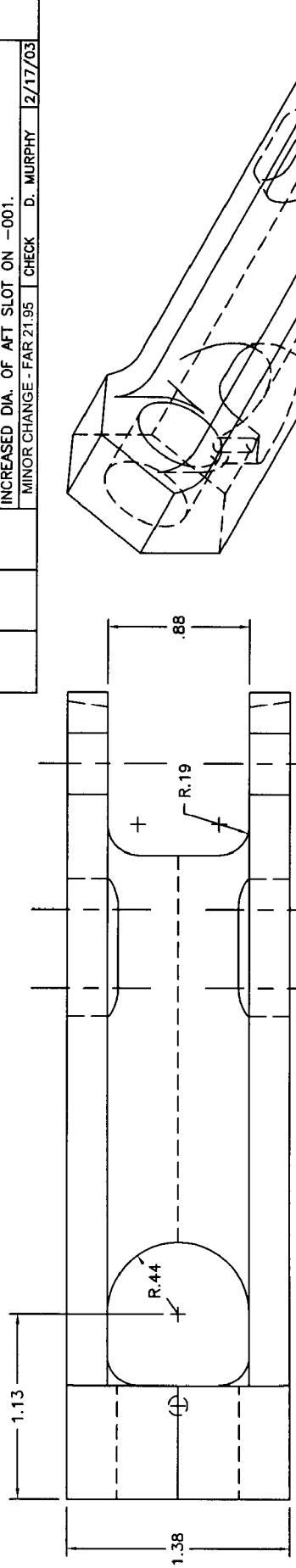


REVISION		
LETTER	DRFTSMAN	DATE
A	DNN	2/17/03

ADDED SMOOTH EDGES TO -001 & -003; REDUCED LENGTH OF -.003 BY .125"; ADDED DRAIN HOLE TO -001;
INCREASED DIA. OF AFT SLOT ON -001.
MINOR CHANGE - FAR 21.95 CHECK D. MURPHY 2/17/03



-001 TUBE

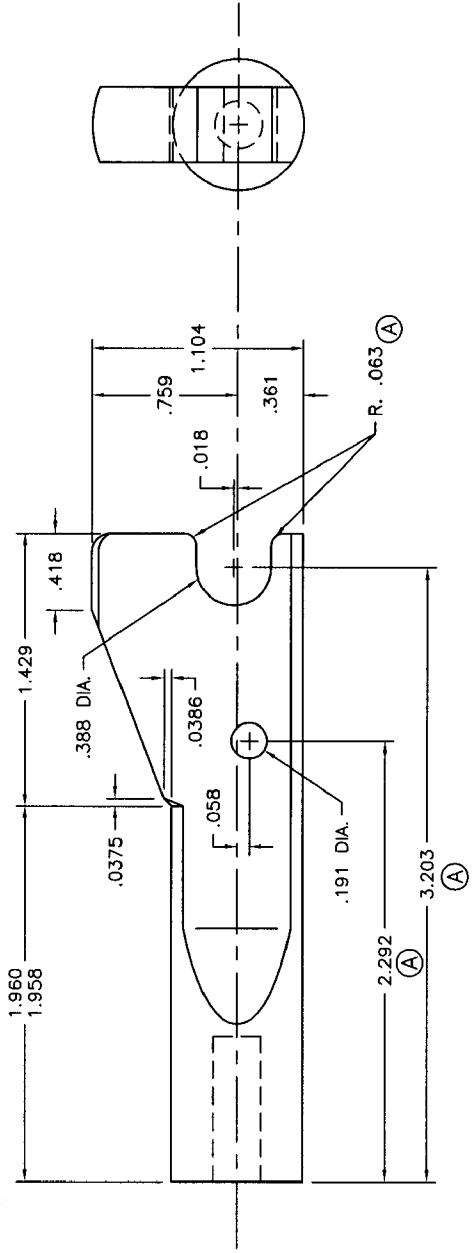
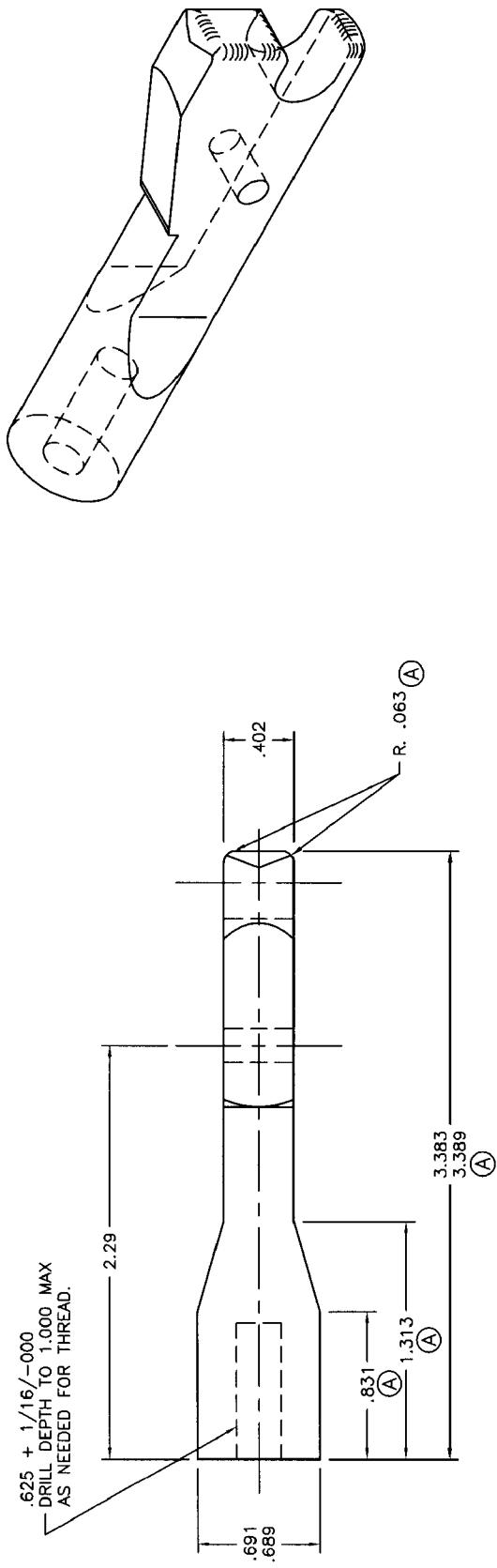
LIST OF MATERIAL						
NO. REFD PER ASSY	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC	ZONE
	1	MS21209F4-15	INSERT			
	-005	PIVOT ARM	△	1.00 DIA. x 3.56	2024-T4, T351 ALUM.	
	-003	LATCH	△	1.11 x 3.50	2024-T4, T351 ALUM.	
	-001	TUBE	△	1.38 HEX STK x 4.94	2024-T4, T351 ALUM.	
	-005	PART NO.				

NO. REFD PER ASSY	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL SPEC	ZONE	DRFTSMN	D. NELSON	2/18/02	TIME	STEP ACTUATOR
							UNLESS OTHERWISE SPECIFIED	CHECK	D. MURPHY	2/18/02	COMPONENTS
1	2	41232-200-001					XX±.03				
							XX±.010				
							ANGLES ±.1/2"				
							HEAT TREAT				
							FINISH	△			
							NEXT ASSEMBLY				

△ ANODIZE IN ACCORDANCE WITH MIL-A-8625, TYPE III, CLASS 2
DYED BLACK.

NOTE:

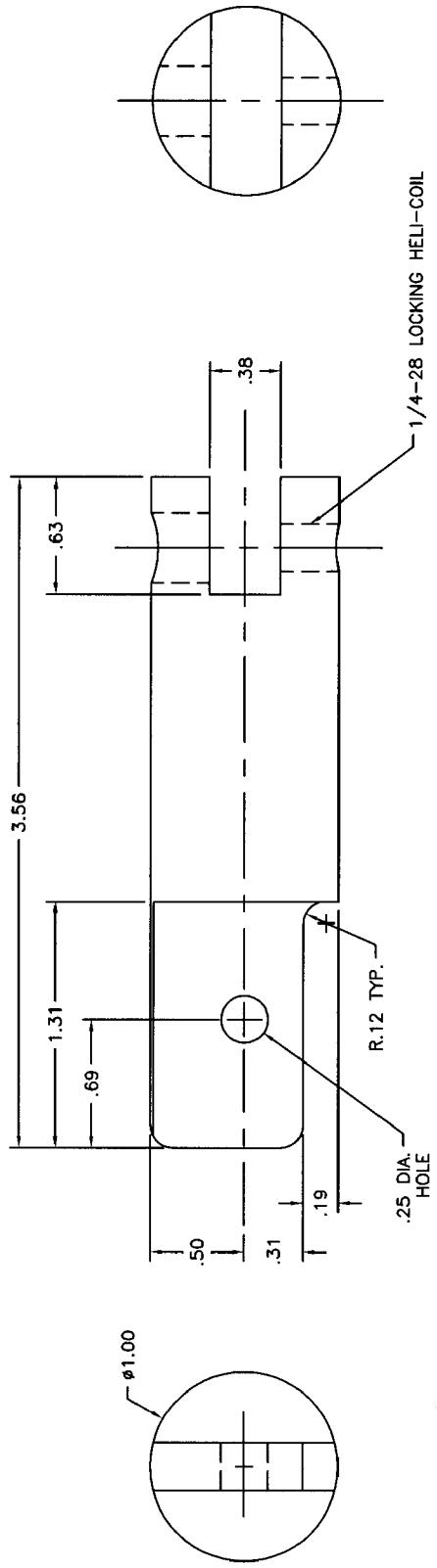
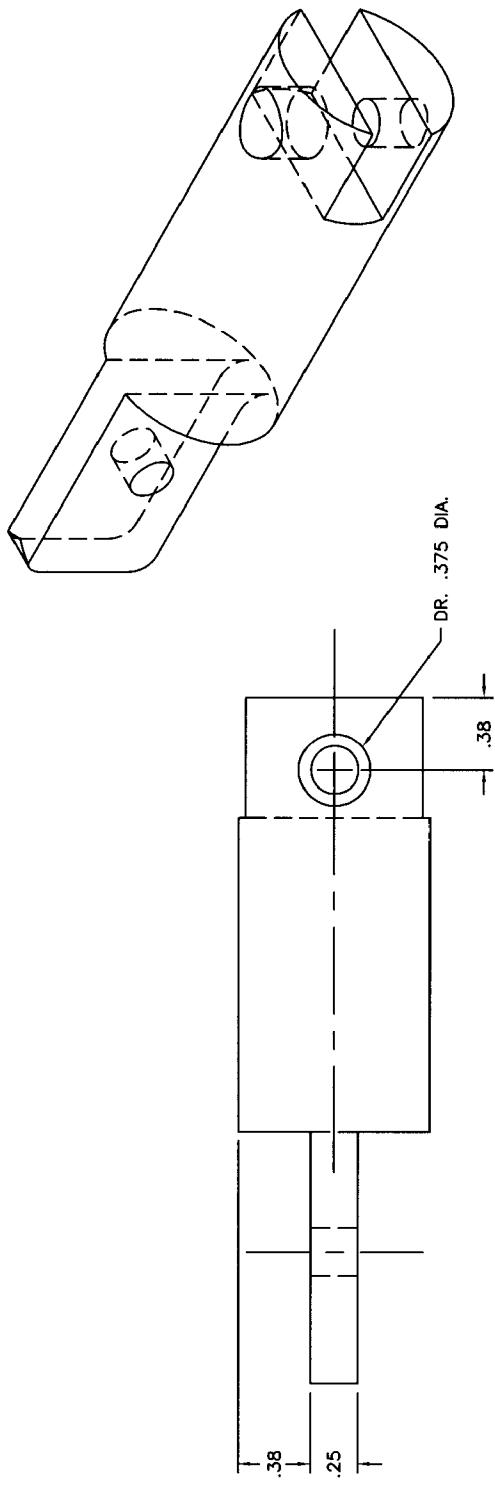
41232-200-002
SH1 OF 3 A
REV. A



-003 LATCH

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ERA AVIATION, INC.	STEP ACTUATOR COMPONENTS	SIZE	DRAW. NO.	REV.
			SH1 2 OF 3	
		C	41232-200-002	A



-005 PIVOT ARM

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ERA Aviation, Inc.	REV. A
STEP ACTUATOR COMPONENTS	41232-200-002
C	SHT. 3 OF 3

DATE
2/26/04

ENGINEERING ORDER

E.O. No.
B-1SHT.
1 OF 1BY
D. NELSON

APPROVED BY

TITLE

STEP ACTUATOR
COMPONENTSDWG. AFFECTED
41232-200-002SHEET AFFECTED
SHT 1 & 3

REASON FOR CHANGE: CHANGED DASH NO. OF INSERT ON L/M; CHANGED INSERT CALLOUT ON -005 PIVOT ARM.

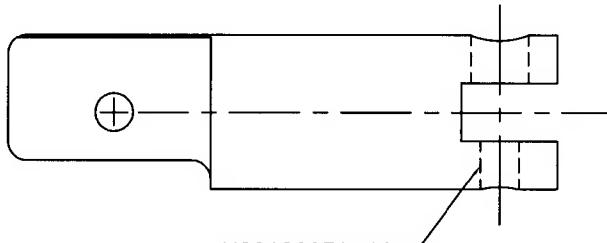
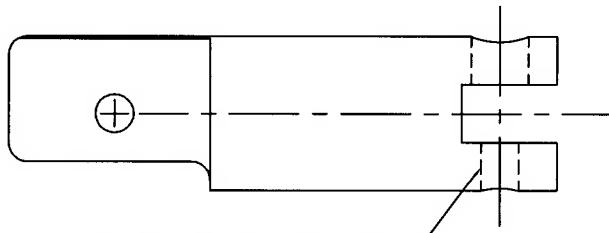
MINOR CHANGE - FAR 21.95

IS

1	MS21209F4-10	INSERT
---	--------------	--------

WAS

1	MS21209F4-15	INSERT
---	--------------	--------

ISMS21209F4-10
INSERT-005 PIVOT ARMWAS

1/4-28 LOCKING HELI-COIL

-005 PIVOT ARM

CHANGE REQUIRED:

DATE:

BY:

YES NO

TRAVELER

INSTALLATION INSTRUCTIONS

MAINTENANCE INSTRUCTIONS

ILLUSTRATED PARTS

UNINCORPORATED DRAWING LIST

MASTER DRAWING LIST

COMPUTER DATA BASE